



TECHNICAL DATA SHEET

Staycell ONE STEP[®] 255 Spray Foam Insulation

Staycell ONE STEP[®] 255 is a two-part, closed-cell, spray-applied polyurethane foam insulation used to insulate roof decks, ceilings, walls, siding, structural steel or tanks and provides an integral air barrier / insulation / vapor retarder for building envelope assemblies.

This product has Class A/Class 1 flame spread and smoke developed ratings and passes the UL 1715 large-scale, room fire test exposed without thermal barriers, ignition barriers or other fire protective surfaces. Install in accordance with QAI Listing/Evaluation/Classification Report No. B1020-3.

Benefits:

- Superior insulation performance compared to fiberglass or cellulose
- Controls air and moisture infiltration
- Strengthens roofs and walls
- Environmentally friendly. Utilizes EPA approved, zero-ozone depleting blowing agents

Typical Physical Properties of Cured Foam

Nominal Density ASTM D1622, lbs/ft ³	2.0 lbs.	Compressive Strength ASTM D1621, psi	22
Thermal Resistance ASTM C518 Aged R-value	4.6 @ 1 inch	Tensile Strength ASTM D1623, psi	28
Air Permeance ASTM E283	.0014 cfm/ft ² @ 1.25"	Surface Burning Characteristics ASTM E84 (4" thick) Flame Spread Index Smoke Developed Index	25 400
Water Vapor Permeance (perms) ASTM E96 @ 2.4"	0.99	UL 1715 Large-Scale, Room Fire Test* ≤ 4 inches on walls only ≤ 8 inches on undersides of ceilings or roofs only *For details, see Page 4	Pass
Dimensional Stability ASTM D2126	3%		
Closed Cell Content ASTM D6226	90%		

Usage

Staycell ONE STEP[®] 255 is used to insulate a variety of interior wall, cavity-wall and roof cavity conditions including residential and commercial walls and ceilings, "controlled atmosphere" storage structures and metal buildings. Uncontrolled air leakage is significantly reduced thus increasing overall thermal performance of building structures and saving energy costs.

Coverage

Average yield is 3,800 to 4,000 board feet per 1,000 pound set, consisting of one drum of Part A and one drum of Part B. Yield will vary based on actual jobsite conditions.

Storage

Both components should be stored in their original containers and away from excessive heat and moisture, especially after the seals have been broken or some materials have been used. Drums should be stored indoors and maintained between 50°-75°F. Containers should be opened carefully to allow any pressure buildup to be vented safely while wearing full safety protection. Excessive venting of Part B component may result in higher density foam and reduced yield. Materials stored at temperatures below 50°F will increase viscosity and some application equipment may not reach adequate spray temperature set points. Supply pumps and hoses must be sized to provide adequate supply when materials are cold and at a higher viscosity.

Shelf Life

Shelf life of Part A and Part B components is six months when stored in the original, unopened containers at 50°-75°F. Shelf life may decrease if storage is above or below these temperatures.

Surface Preparation

All surfaces to receive Staycell ONE STEP® 255 must be clean and dry, free of dirt, oil, solvent, grease, loose particulates, curing compounds, frost, ice and other foreign matter which could inhibit adhesion. Moisture content and surface conditions of substrate are critical to adhesion and need to be verified by installing contractor in small test areas before proceeding with full application. Prime if necessary.

Suitable substrates include: exterior grade gypsum sheathing, OSB, plywood, lumber, CMU, structural and lightweight concrete and galvanized, aluminum and painted metal. Lightweight insulating concrete or other friable substrates are not recommended.

Recommended Substrate Temperatures

Minimum substrate & air temp: 40°F

Maximum substrate & air temp: 120°F

For applications below 40°F., consult PSI technical personnel. At the lower end of the indicated temperature ranges, thin "flash" passes should be avoided.

Complete cure will depend on temperature, humidity and degree of ventilation. Complete cure usually occurs within 24-72 hours.

Climatic Conditions and Humidity

Moisture in the form of rain, dew and frost can seriously affect the quality and adhesion of the Staycell ONE STEP® 255 to the substrate or itself. Preferred Solutions, Inc. does not recommend the spraying of this system when the relative humidity (RH) exceeds 85%. When heating the interior of a building, the relative humidity can change dramatically and should be constantly measured.

Application Equipment

The proportioning equipment shall be manufactured specifically for heating, mixing, and spraying of polyurethane foam and be able to maintain 1:1 volume metering with a \pm 2% variance and adequate heating capacity to deliver heated and pressurized materials up to 130°F. Heated hose must be able to maintain pre-set temperatures for the full length of the hose. Minimum 2:1 pressure ratio feeder pumps are required to supply stored materials through minimum 3/4" supply hoses.

Processing Temperatures

Recommended processing temperatures: Main heaters on proportioner: 110-130°F for Part A, Part B and hose. These are critical settings to achieve viscosity necessary for balanced pressures during spraying. Balanced chemical output pressures are important for producing good mix. Foam output pressures greater than 200 psi differential indicate either improper chemical temperatures or worn gun/packing parts. Unequal pressures will cause

poor chemical mixing during spraying and uneven backpressure. A critical requirement for good spray mixing requires appropriate tip/module sizing for the proportioner and adequate heating capacity. Unequal pressures greater than 200 psi can cause excessive pump wear. Do not re-circulate Part B component to increase temperature as frothing or boil-over may occur at material temperatures above 60°F.

Spraying

Thin, (1/4 inch or less) “flash” passes to very cold surfaces should be avoided since reduced yield and loss of adhesion may occur. It is recommended that the total design thickness be completed each day. This spray system should be applied in uniform, minimum pass thickness of 1/2” and maximum pass thickness of two inches. Application temperatures below 40°F may require reduction in single pass application thickness. Yield and in-place density are dependent upon the temperature of the substrate, ambient air temperature, speed of application, gun tip size, and the output of the proportioning unit. Excessive pass thickness can reduce density and physical properties and cause local overheating and possible fire. To avoid heat damage when applying over membranes (such as Blueskin SA) apply initial pass in maximum one inch thickness and allow to fully cool before subsequent passes. Drums must be agitated prior to use. For detailed application information, please refer to the Staycell ONE STEP® 255 Installation Guide.

Worker Exposure Hazards

Both Components A and B can cause severe inhalation and skin sensitization. For interior applications, full body protection is recommended including an air-supplied respirator such as a self-contained breathing apparatus (SCBA) or a supplied air respirator (SAR) in the positive pressure or continuous flow mode (this includes air supplied hoods). Alternatively, a full-face air purifying respirator with suitable organic vapor/particulate filter combination cartridge (OV/P100) may be worn. Product information and training materials can be obtained from PSI at www.stayflex.com, the Spray Polyurethane Foam Alliance and the Center for the Polyurethane Industry websites www.spraypolyurethane.com, www.polyurethane.org and www.sprayfoam.org.

Precautions

Read and understand the Material Safety Data Sheets for this product before use. Each firm, person, and organization engaged in the use or application of this product should carefully examine the end use to determine any potential fire hazard associated with its use and utilize appropriate precautionary and safety measures. Consult with local building code officials and insurance agency personnel before application. Caution during application must be observed with signs posted for other trades reading “Caution: Combustible Insulation, No Welding or Hot Work Allowed”. All debris from the jobsite should be removed daily leaving a clean work area.

In freezing conditions (below 32°F), jobsite air temperature should be maintained above 50°F during cure cycle so extreme temperature drops to the curing (green) foam are not experienced. When using fuel-fired heating units the exhaust must be vented directly outdoors to prevent unsafe carbon monoxide conditions in the work area. Electric heating units are preferred. PSI technical personnel should be consulted in all cases where application conditions are marginal.

Building Code Compliance

Staycell ONE STEP® 255 is listed, labeled and certified by Quality Auditing Institute (www.qai.org) indicating compliance with the following fire performance requirements of the 2003, 2006, 2009 and 2012 editions of the International Building Code (IBC) and the International Residential Code (IRC) for foam plastic insulation when installed exposed in occupied and unoccupied locations without thermal barriers, ignition barriers or other fire protective surfaces in accordance with QAI Listing/Evaluation/Classification Report No. B1020-3:

1. Flame spread and smoke developed ratings per ASTM E-84: **Class A/Class 1**
2. Performance in accordance with code-prescribed, UL 1715 large-scale, room fire test: **Pass**

Staycell ONE STEP® 255 was tested separately for installation exposed on **either** walls only **or** the underside of ceilings/roofs only. As a result, it must not be installed exposed in the combined wall and ceiling/roof configuration. Please contact Preferred Solutions, Inc. for specific information or questions regarding Staycell ONE STEP® 255 fire test data (including tested wall/roof joint applications), approvals and certifications.



Listing/Evaluation/Classification Report No. B1020-3

US

Staycell ONE STEP® 255 Spray Foam Insulation

Fire performance in accordance with ASTM E-84*:

Tested thickness: 4 inches Flame spread index: 25 Smoke developed index: 400

Fire performance when installed exposed; no thermal barrier or ignition barrier required based on compliance with UL1715 large-scale, room fire test*:

Exposed applications on walls only: Nominal 4 inch or less thickness

Exposed applications on undersides of roofs/ceilings only: Nominal 8 inch or less thickness

* These fire ratings are not intended to reflect the hazards of these products under all actual fire conditions. Contact the Authority Having Jurisdiction (AHJ) for additional or specific building code requirements prior to beginning any project.

Quality Auditing Institute is accredited by International Accreditation Services, Inc. (IAS) of the International Code Council for fire testing, quality control inspections of manufacturing facilities and certification of listed and labeled products in accordance with IAS Registration Nos. AA-723, TL-220 and PCA-119.

Container Sizes

Component A: 500 pounds in steel drums
Component B: 500 pounds in steel drums

Freight Classification of A and B Components

Resin compounds, Class 55, NOIBN, Non-Hazardous

Limited Warranty Information

The technical and application information herein is based on the present state of our best scientific and practical knowledge and is provided to users to help determine suitability of our products for specific applications. Our products are intended only for sale to PSI Authorized Applicators. Customers of our products assume full responsibility for quality control, testing and determination of suitability of products for their intended application or use, including compliance with applicable building regulations. We warrant that our products meet our written liquid component specifications. We make no other warranty of any kind, either express or implied, by fact or law, including any warranty of merchantability or fitness for a particular purpose. Our total liability and customers' exclusive remedy for all proven claims is to receive replacement of non-conforming products and in no event shall PSI be liable for incidental, consequential or any other damages. PSI's technical literature and installation guides are updated on a regular basis; it is the user's responsibility to obtain and to comply with the most recent versions. Information contained in data sheets and installation guides may change without notice.

Revised 07/17/14

**7819 Broadview Road, Cleveland, OH 44131 • Phone: 216-642-1200
Toll Free: 800-522-4522 • Fax: 216-642-1166 • www.stayflex.com**